Project code: 2017IE08 Cluster: Morbi Report ID: MB/05/DPR

Detailed Project Report On

VFD on press machine

Uday Industries Morbi (Gujarat)

Prepared for

Bureau of Energy Efficiency (13/GEF-UNIDO-BEE/LSP/14/4562)







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This DPR has been originally prepared by TERI as a part of 'Capacity Building of LSPs' activity under the GEF-UNIDO-BEE project 'Promoting Energy Efficiency and Renewable Energy in selected MSME clusters in India'.

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The Energy and Resources Institute (TERI) New Delhi



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List of abbreviations

BEE	•	Bureau of Energy Efficiency
CO_2	:	Carbon Dioxide
D/E	:	Debt /Equity
DPR	:	Detailed Project Report
DSCR	:	Debt Service Coverage Ratio
EE	:	Energy Efficient
GEF	:	Global Environmental Facility
GHG	:	Green House Gas
HSD	:	High Speed Diesel
IDC	:	Investment without interest defer credit
IGDPR	:	Investment Grade Detailed Project Report
IRR	:	Internal Rate of Return
kW	:	Kilo Watt
kWh	:	Kilo Watt Hour
LSPs	:	Local Service Providers
MGO	:	Minimum Guaranteed Offtake
MSME	:	Micro, Small and Medium Enterprises
MT	:	Metric Tonne
NG	:	Natural Gas
NPV	:	Net Present Value
O&M	:	Operation and Maintenance
PCB	:	Pollution control board
PGVCL	:	Paschim Gujarat Vij Company Limited
RE	:	Renewable Energy
ROI	:	Return on Investment
SCM	:	Standard Cubic Meter
SME	:	Small and Medium Enterprises
SPP	:	Simple Payback Period
TERI	:	The Energy and Resources Institute
Toe	:	Tonnes of oil equivalent
UNIDO	:	United Nations Industrial Development Organization
VFD	:	Variable Frequency Drive
WACC	:	Weighted Average Cost of Capital

Executive summary

The overall aim of the GEF-UNIDO-BEE project 'Promoting Energy Efficiency (EE) and Renewable Energy (RE) in selected MSME clusters in India' is to develop and promote a market environment for introducing energy efficiency and enhancing the use of renewable energy technologies in process applications in selected energy-intensive MSME clusters in India. This would help in improving the productivity and competitiveness of the MSME units, as well as in reducing the overall carbon emissions and improving the local environment.

Under the GEF-UNIDO-BEE Project, TERI has been entrusted to undertake Capacity building of Local Service Providers (LSPs) to BEE. The Scope of Work under the project

- Organizing 4 one-day training/ capacity building workshops for LSPs in each cluster.
- Development of 10 bankable DPRs for each cluster, based on mapping technology needs with capacities of local technology suppliers/service providers, and also replication potential and applications to banks in each cluster.

Brief introduction of the MSME unit

Name of the unit	M/s Uday Industries
Constitution	Partnership
MSME Classification	Medium
No. of years in operation	17
Address: Registered Office:	8 - A, National Highway, Lalpar Power
	Station, P. B. No. 306 (PPW), Lalpar, Morbi -
	363642, Gujarat, India
Industry-sector	Ceramic
Products manufactured	Wall Tiles
Name(s) of the promoters/ directors	Mr. Ganesh Bhai Patel
Existing banking arrangements along with the	-
details of facilities availed	

A detailed assessment study was undertaken in the identified area with the use of the sophisticated handheld instruments. Energy consumption pattern and production data were collected to estimate the specific energy consumption of the unit. The unit level baseline of the unit was also estimated using the historical data. The plant is consuming about 3,17,768 kWh of electricity per year. The annual consumption of the coal is 2,980 MT and NG is 1.9 million SCM. The total energy consumption of the unit during last 12 months is estimated to be 3,336 toe which is equivalent to 1,066 lakh rupees. The total CO₂ emission during this period is estimated to be 8,998 tonnes. Electricity, coal and natural gas were considered for CO₂ emission estimation.

The unit manufactures the kitchen wall tiles or rustic and matt bathroom wall tiles. The total annual production of the unit during 2017-18 is estimated to be 22.5 lakh boxes. The major source of energy is electricity, consume in the material preparation, kiln, polishing and utility.



Accepted/recommended technology implementation

The recommended technology considered after discussion with the plant personnel for implementation in the unit is given below.

Technology	Annual energy	Investment ¹	Monetary	Simple	Emission
	saving	(Rs lakh)	savings	payback	reduction
	Electricity		(Rs lakh/	period	(tonnes
	(kWh)		year)	(Years)	of CO ₂)
Retrofit the VFD on Hydraulic	27,770	4.5	1.97	2.3	22.8
Press					

Other benefits

- The proposed project is not expected to bring in any change in process step or operating practices therefore no change expected in the product quality.
- Implementation of the selected technology in the unit may result in reduction in CO₂ emissions.

Cost of project & means of finance

S. No.	Particulars	Unit	100% equity	D/E- 70:30	D/E- 50:50
1	Cost of Project	Rs. In Lakh	4.5	4.5	4.5
2	D/E Ratio	-	-	7:3	1:1
3	Project IRR	%	20.5	16.0	17.3
4	NPV	Rs. In Lakh	1.2	0.6	0.8
5	DSCR	-	-	2.1	0.9

¹ Investment including the (i) VFD Hardware cost - Rs. 3.1 lakh and (ii) taxes and other misc. cost - Rs. 1.4 lakh





1.0 Details of the unit

1.1 Particulars of unit

Table 1.1: Particulars of the unit

1 Name of the unit 2 Constitution 3 MSME Registration No/UAN 4 PCB consent No. available 5 Date of incorporation / commencement of business 6 Name of the Contact Person 7 Mobile / Ph. No 8 Email 9 Address: Registered Office Registered Register				
MSME Registration No/UAN Registered PCB consent No. available Pess Date of incorporation / commencement of business Mr Ganesh Bhai Patel Patel Patel Mobile / Ph. No Patel	1	Name of the unit	M/s Uday Industries	
PCB consent No. available Date of incorporation / commencement of business Name of the Contact Person Mr Ganesh Bhai Patel Ph. No Phi-9825223287 Email Address: Registered Office Registered	2	Constitution	Partnership	
Date of incorporation / commencement of business Name of the Contact Person Mr Ganesh Bhai Patel Mobile / Ph. No +91-9825223287 Email Address: 8 - A, National Highway, Owned Lalpar Power Station, P. B. No. 306 (PPW), Lalpar, Morbi - 363642, Gujarat, India Factory 8 - A, National Highway, Owned Lalpar Power Station, P. B. No. 306 (PPW), Lalpar, Morbi - 363642, Gujarat, India Industry / Sector 8 - A, National Highway, Owned Lalpar Power Station, P. B. No. 306 (PPW), Lalpar, Morbi - 363642, Gujarat, India Industry / Sector MSME/Manufacturing Products Manufactured Production of ceramic tiles No of hours of operation/shift 12 No of shifts/ day 02 No of days/year 350 Installed Capacity 10,000 boxes per day Whether the unit is exporting its products (Yes/ No)	3	MSME Registration No/UAN	Registered	
business Name of the Contact Person Mr Ganesh Bhai Patel Mobile / Ph. No Email Address: Registered Office Registered Office Factory Factory No. 306 (PPW), Lalpar, Morbi - 363642, Gujarat, India 10 Factory Registered Station, P. B. No. 306 (PPW), Lalpar, Morbi - 363642, Gujarat, India No. 306 (PPW), Lalpar, Morbi - 363642, Gujarat, India Industry / Sector MSME / Manufacturing Products Manufactured Production of ceramic tiles No of hours of operation/shift 12 No of shifts / day No of shifts / day No of days/year Solution Installed Capacity No of bours of operation its products (Yes/ No)	4	PCB consent No. available	Yes	
Name of the Contact Person Mr Ganesh Bhai Patel Mobile / Ph. No Email Address: Registered Office Registered Office Factory No. 306 (PPW), Lalpar, Morbi - 363642, Gujarat, India Factory Rower Station, P. B. No. 306 (PPW), Lalpar, Morbi - 363642, Gujarat, India Industry / Sector No. 306 (PPW), Lalpar, Morbi - 363642, Gujarat, India Industry / Sector MSME/Manufacturing Products Manufactured No of hours of operation/shift No of shifts/ day No of days/year Installed Capacity Whether the unit is exporting its products (Yes/No)	5	Date of incorporation / commencement of	2001	
7 Mobile / Ph. No +91-9825223287 8 Email 9 Address: 8 - A, National Highway, Owned Registered Office Lalpar Power Station, P. B. No. 306 (PPW), Lalpar, Morbi - 363642, Gujarat, India 10 Factory 8 - A, National Highway, Owned Lalpar Power Station, P. B. No. 306 (PPW), Lalpar, Morbi - 363642, Gujarat, India 11 Industry / Sector MSME/Manufacturing 12 Products Manufactured Production of ceramic tiles 13 No of hours of operation/shift 12 14 No of shifts / day 02 15 No of days/year 350 16 Installed Capacity 10,000 boxes per day 17 Whether the unit is exporting its products (Yes/No)		business		
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9 Address: Registered Office Lalpar Power Station, P. B. No. 306 (PPW), Lalpar, India 10 Factory Registered Office Regi	7	Mobile / Ph. No	+91-9825223287	
Registered Office Lalpar Power Station, P. B. No. 306 (PPW), Lalpar, Morbi - 363642, Gujarat, India 10 Factory 8 - A, National Highway, Lalpar Power Station, P. B. No. 306 (PPW), Lalpar, Morbi - 363642, Gujarat, India 11 Industry / Sector MSME/Manufacturing 12 Products Manufactured Production of ceramic tiles 13 No of hours of operation/shift 12 14 No of shifts / day 02 15 No of days/year 350 16 Installed Capacity 10,000 boxes per day 17 Whether the unit is exporting its products (Yes/No)	8	Email		
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10 Factory 8 - A, National Highway, Lalpar Power Station, P. B. No. 306 (PPW), Lalpar, Morbi - 363642, Gujarat, India 11 Industry / Sector MSME/Manufacturing 12 Products Manufactured Production of ceramic tiles 13 No of hours of operation/shift 12 14 No of shifts/ day 15 No of days/year 16 Installed Capacity 10,000 boxes per day 17 Whether the unit is exporting its products (Yes/ No)			No. 306 (PPW), Lalpar, Morbi	
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15 No of days/year 350 16 Installed Capacity 10,000 boxes per day 17 Whether the unit is exporting its products (Yes/ No)	13	No of hours of operation/shift	12	
16 Installed Capacity 10,000 boxes per day 17 Whether the unit is exporting its products (Yes/ No) Yes	14	No of shifts/ day	02	
Whether the unit is exporting its products Yes (Yes/ No)	15	No of days/year	350	
(Yes/No)	16	Installed Capacity	10,000 boxes per day	
	17	Whether the unit is exporting its products	Yes	
18 Quality Certification, if any ISO 9001:2008		(Yes/No)		
	18	Quality Certification, if any	ISO 9001:2008	



2.0 Energy profile

2.1 Process flow diagram

Manufacturing of ceramic item uses wide range of raw material combination to produce different shape, size and colour. It requires both electrical and thermal energy at different stages of the process to operate the ball mill, casting/moulding, kilns, cutting & finishing machines and utilities such as motors, pumps air compressor etc. Ceramic manufacturing process primarily consists of mould preparation, body material preparation, shaping, drying and firing. Typical process flow chart is shown with figure 2.1.

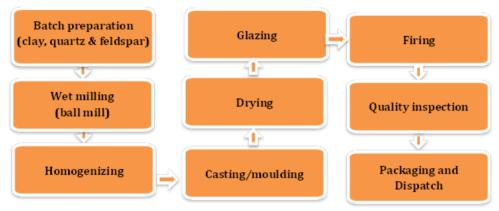


Figure 2.1: Process flow chart

2.2 Details of technology identified

The details of the two hydraulic press machine installed in the unit are given in table 2.2.

Table 2.2: Details of press machine

Specification/Parameters	Press - 1	Press - 2
Type of press	Hydraulic	Hydraulic
Capacity (Max Force or Load)	2,000	1,200
Rated motor capacity (kW)	75	75
Operation	Yes	Yes

2.3 Energy used and brief description of their usage pattern

The unit uses grid power supplied by Paschim Gujarat Vij Company Limited under the tariff category of HTP-1 Table 2.3 provides the details of energy uses.

Table 2.3: Energy used and description of use

S No	Energy source	Description of use
1	Electricity	Motive power for different drives in different process sections and utilities
2	Coal	Kiln
3	Natural gas	Kiln



2.4 Energy sources, availability & tariff details

Different energy sources, availability of listed energy types and their respective tariffs are given in table 2.4.

Table 2.4: Energy sources, availability and tariffs

Source	Remarks	Price
Electricity	HTP-1	Demand charges:
(PGVCL)		• For first 500 kVA of billing demand: Rs. 150/- per kVA per month
		 For next 500 kVA of billing demand: Rs. 260/- per kVA per month
		Energy charges: @ Rs. 4.20/kWh
		Power factor penalty:
		• 1% of energy charges for every point drop in PF between 0.85 to 0.90
		 2% of energy charges for every point drop in PF below 0.85
		Power factor rebate:
		• 0.5% of energy charges for every point increase in PF over 0.95.
Natural	Gujarat Gas	 Minimum Guaranteed Offtake (MGO): Rs. 32.70/SCM
gas	Ltd.	Non - Minimum Guaranteed Offtake (Non-MGO): Rs. 35.97/SCM

2.5 Analysis of electricity consumption

Table 2.5: Electricity consumption profile

Month & Year	Electricity consumption (kWh)	Sanctioned load/demand (kVA)	Power factor	Billing demand, kVA	Demand charges (Rs)	Energy charges (Rs)	Monthly bill (Rs)
Mar-18	2,64,856	575	0.99	550	88,000	16,47,347	18,95,199
Apr-18	3,54,048	575	0.98	567	92,420	21,83,871	25,11,452
May-18	3,34,400	575	0.99	581	97,830	20,67,537	23,77,668
Average	3,17,768	575	0.99	566	92,750	19,66,252	22,61,440
Total	38,13,216	-	-	-	11,13,000	2,35,95,020	2,71,37,276

Figure 2.5 presents contract demand, recorded maximum demand and the energy consumption of the unit.

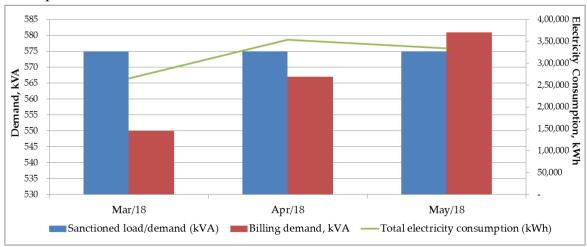


Figure 2.5: Demand pattern and energy consumption profile



2.6 Analysis of other energy forms/ fuels

The analysis of the other fuels/forms of energy used in the unit is given in table 2.6.

Table 2.6: Analysis of other energy/ fuel consumption

Parameters	NG (SCM)	Coal (tonne)
Consumption unit/year	19,50,000	2,980
Calorific value per unit	8,550	4,500
Equivalent toe per year	1,667	1,341.0
Price (Rs per unit)	31.6	6,000
Total price per year	6,15,77,100	1,78,80,000

The share of various energy forms used in the unit is given in figure 2.6.

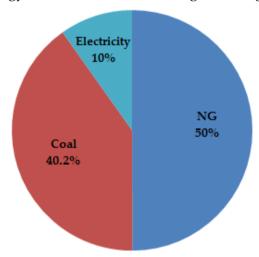


Figure 2.6: Percentage share of various fuel types in the unit

The plant is consuming about 3,17,768 kWh of electricity per year. The annual consumption of the coal is 2,980 MT and NG is 1.9 million SCM. The total energy consumption of the unit during last 12 months is estimated to be 3,336 toe which is equivalent to 1,066 lakh rupees. The total CO₂ emission during this period is estimated to be 8,998 tonnes. Electricity, coal and natural gas were considered for CO₂ emission estimation.



3.0 Proposed technology for energy efficiency

Based on the measurements, observations/findings during detailed assessment study conducted in the unit, the following technology has been identified for energy efficiency improvement. The detail is given below.

3.1 Retrofit the VFD on Hydraulic Press for ceramic tile pressing

3.1.1 Background

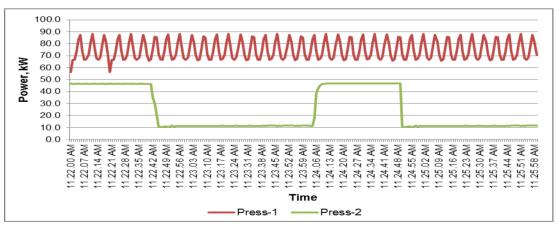
In the ceramic tile manufacturing process, dried material is fed to hydraulic press for formation of ceramic raw tiles. A hydraulic press is a machine using a hydraulic cylinder to generate a compressive force. A fluid such as oil is used to generate the required pressure for formation of tiles. Press is having about 7 to 10 strokes per minute. Hydraulic press in the ceramic industry have most fluctuating load. The details of the two hydraulic press machine installed in the unit are given in table 3.1.1.

Table 3.1.1: Details of press machine

Specification/Parameters	Press - 1	Press - 2
Type of press	Hydraulic	Hydraulic
Capacity (Max Force or Load)	2,000	1,200
Rated motor capacity (kW)	75	75
Operation	Yes	Yes

3.1.2 Observations and analysis

The study of operation of hydraulic press pump revealed that during the pressing operation, hydraulic oil is supplied to piston cylinder assembly and during the idle time, hydraulic fluid is recirculated back to the oil tank with bypass valve open. Irrespective of press operation, the hydraulic pump operates at constant speed to continuously deliver hydraulic oil. The power consumption pattern of hydraulic press machine is shown in figure 3.1.2



²Figure 3.1.2: Power consumption pattern of press machine

-



² Press-2 was not in continuous operation

3.1.3 Recommendation

It is recommended to retrofit the variable frequency drive to the both the presses. Installation of VFD on hydraulic pump will control the motor speed which in turn controls the hydraulic oil flow rate to prevent the re-circulation of oil during idle operation of machine. VFD senses the set point pressure to adjust the pump speed which regulates the oil flow instead of employing the recirculation valve.

3.2 Cost benefit analysis

The estimated saving in annual operation cost by Retrofit the VFD on Hydraulic Press for ceramic tile pressing is estimated to be Rs. 1.97 lakhs. The investment requirement is Rs 4.5 lakh with a simple payback period of 2.3 year. The detailed calculations of the recommended energy conservation measures for DPR are provided in table 3.2.

Table 3.2a: Performance analysis of the existing compressed air system

Parameters	Unit	Existing		Proposed	
		Press-1	Press-2	Press-1	Press-2
Rated capacity of main hydraulic	kW	75	75	75	75
motor of press					
Average power consumption	kWh/hour	74.8	48.6	70.1	45.6
Reduction in average power input	kWh/hour	-	-	4.68	3.04
Annual reduction in electricity	kWh/year	-	-	16,830	10,940
consumption					
Total reduction in electricity	kWh/year	-	-	27,77	70
consumption					
Annual monetary benefits	Rs./year	-	-	1,97,9	71
Total investment ³	Rs.	-	-	4,50,000	
Simple payback period	Years	-	-	2.3	

3.3 Pre-training requirements

The training would be required on operation and maintenance of VFD. Best practices to be adopted for housekeeping near the location of installation.

3.4 Process down time for implementation

The estimated process down time required for implementation of recommended measure is estimated to be 2 days after commissioning and testing of VFD operation in the existing press system.



³ Quotation – 1 has been considered for estimation of investments

3.5 Environmental benefits

3.5.1 CO₂ reduction⁴

Implementation of the selected energy conservation measures in the unit may result in reduction in CO_2 emissions due to reduction in overall energy consumption. The estimated reduction in GHG emission by implementation of the recommended energy conservation measures is 22.8 tonne of CO_2 per year.

3.5.2 Reduction in other pollution parameters (gas, liquid and solid)

There is not significant impact on the reduction in other pollution parameters including gas, liquid and solid.

 $^{^4}$ Source for emission factor: 2006 IPCC Guidelines for National Greenhouse Gas Inventories & electricity: CO₂ Baseline Database for the Indian Power Sector, user guide version 12.0, May 2017 (CEA)





4.0 Project financials

4.1 Cost of project and means of finance

4.1.1 Particulars of machinery proposed for the project

The particulars of machinery proposed for the project is given in table 4.1.1.

Table 4.1.1: Particulars of machinery proposed for the project

S.	Name of	Name of manufacturer, contact	Advantage	Disadvantage
No.	machinery (Model/ specification)	person		
1	Three Phase 360- 480VAC +/-10% Variable Frequency Drives	A square solution Devashray Industrial Estate, Block No.: C, Shed No.: 5/A, Beside Baroda Express Highway, Phase-IV, Vatva GIDC, Ahmedabad-382445. M. 9924233227, 9662216459/69. www.asquaresolutions.co.in	<u>-</u>	New supplier
2	Three Phase 360- 480VAC +/-10% Variable Frequency Drives	Vashi Electricals Pvt. Limited A-6, Plot No. 74, Shree Ganesh Complex, Dapode Road, Mankoli Naka, Gundavali Village, Taluka Bhiwandi - 421305. Dist. Thane	Distributor and supplier of ac drives, dc drives, electronic controller service provider of repairing service for ac drives, dc drives	-

4.1.2 Means of finance

The means of finance for the project is shown in table 4.1.2.

Table 4.1.2: Means of finance

S. No.	Details	100% equity	D/E- 70:30	D/E- 50:50
1	Additional (Share) Capital	4.5	1.4	2.3
2	Internal Accruals	-	-	-
3	Interest free unsecured loans	-	-	-
4	Term loan proposed (Banks/FIs)	-	3.2	2.3
5	Others	-	-	-
	Total	4.5	4.5	4.5

4.2 Financial statement (project)

4.2.1 Assumptions

The assumptions made are provided in table 4.2.1.

Table 4.2.1: Assumptions made

Details	Unit	100% equity	D/E- 70:30	D/E-
				50:50
General about unit				



No of working days	Days	350		
No of shifts per day	Shifts	2		
Annual operating hours	Hrs/year	8400		
Installed production capacity	Box/year	35,00,00	00	
Production in last financial years	Box/year	22,50,00	00	
Capacity utilization factor	%	64		
Proposed investment (Project)				
Total cost of the project	Rs. in Lakh	4.5	4.5	4.5
Investment without interest defer credit	Rs. in Lakh	4.5	4.5	4.5
(IDC)				
Implementation time	Months	3	3	3
Interest during the implementation phase	Rs. in lakhs	-	0.02	0.01
Total investment	Rs. in lakhs	4.5	4.5	4.5
Financing pattern				
Own funds	Rs. in lakhs	4.5	1.4	2.3
Loan funds (term loan)	Rs. in lakhs	-	3.2	2.3
Loan tenure	Years	-	5.0	5.0
Moratorium period (No EMI (interest and	Months	-	3.0	3.0
principal amount))				
Total repayment period	Months	-	60.0	60.0
Interest rate	%	-	10.5	10.5
Estimation of costs				
Operation & maintenance costs	%	5		
Annual escalation rate of O&M	%	5		
Estimation of revenue				
Reduction in energy cost	Rs. lakh/year	2.0		
Total saving	Rs lakh/year	2.0		
Straight line depreciation	%	16.2		
IT depreciation	%	80.0		
Income tax	%	34.0		
Period of cash flow analysis	Years	5		

4.2.2 Payback

The simple payback period on the investments made are shown in table 4.2.2.

Table 4.2.2: Payback

Details	100% equity	D/E- 70:30	D/E- 50:50
Total project cost (Rs. In lakh)	4.5	4.5	4.5
Cash flow as annual saving (Rs. In lakh/year)	2.0	2.0	2.0
O&M Expenses for first year (Rs. In lakh/year)	0.2	0.2	0.2
Net Cash flow (Rs. In lakh/year)	1.7	1.7	1.7
SPP (months)	30.9	31.1	31.1
Considered (month)	30.9	31.1	31.1

4.2.3 NPV and IRR

The NPV and IRR calculations are shown in table 4.2.3.

Table 4.2.3a: NPV and IRR (100% equity)



Particulars / years	0	1	2	3	4	5
			(Rs.in 1	akhs)		
Profit after tax	-	1.02	1.29	0.46	0.41	0.39
Depreciation	-	0.73	0.73	0.73	0.73	0.73
Cash outflow	4.50	-	-	-	-	-
Net cash flow	-4.50	1.75	2.02	1.19	1.14	1.12
Discount rate % @ WACC	9.30	9.30	9.30	9.30	9.30	9.30
Discount factor	1.00	0.922	0.84	0.77	0.70	0.64
Present value	-4.50	1.60	1.69	0.91	0.80	0.72
Net present value	1.22					
Simple IRR considering regular cash flow	20.48%					

Table 4.2.3b: NPV and IRR (D/E-70:30)

Particulars / years	0	1	2	3	4	5
			(Rs.in la	akhs)		
Profit after tax	-	0.85	1.16	0.31	0.30	0.33
Depreciation	-	0.73	0.73	0.73	0.73	0.73
Cash outflow	4.52	-	-	-	-	-
Net cash flow	-4.52	1.58	1.90	1.04	1.03	1.07
Discount rate % @ WACC	10.10	10.10	10.10	10.10	10.10	10.10
Discount factor	1.00	0.91	0.83	0.75	0.68	0.62
Present value	-4.52	1.44	1.56	0.78	0.70	0.66
Net present value	0.62					
Simple IRR considering regular cash flow	16.00%					

Table 4.2.3c: NPV and IRR (D/E-50:50)

Particulars / years	0	1	2	3	4	5
			(Rs.in la	akhs)		
Profit after tax	-	0.90	1.20	0.35	0.33	0.35
Depreciation	-	0.73	0.73	0.73	0.73	0.73
Cash outflow	4.51	-	-	-	-	-
Net cash flow	-4.51	1.63	1.93	1.08	1.06	1.08
Discount rate % @ WACC	9.90	9.90	9.90	9.90	9.90	9.90
Discount factor	1.00	0.91	0.83	0.75	0.69	0.63
Present value	-4.51	1.48	1.60	0.82	0.73	0.68
Net present value	0.79					
Simple IRR considering regular cash flow	17.28%					

4.3 Marketing & selling arrangement

The marketing and selling arrangements of the unit are given in table 4.3.

Table 4.3: Marketing & selling arrangements



Items	Remarks
Main Markets (locations)	Pan India
Locational advantages	-
Any USP or specific market strength	-
Whether product has multiple applications	NA
Distribution channels (e.g. direct sales, retail network, distribution network)	Direct sales
Marketing team details, if any.	NA

4.4 Risk analysis and mitigation

The risk analysis and mitigation for the proposed options are given in table 4.4.

Table 4.4: Risk analysis and mitigation

Type of risk	Description	Mitigation
Technology	The equipment/technology provided by the supplier may not be of high quality, which may result in underperformance.	The equipment/technology should be procured from standard/reputed vendors only.
Market /Product	Demand of the product manufactured by the unit may change resulting in lower capacity utilization.	Regular vigilance/tab on the market scenario by the SME will help in better understanding of new substitute product. The unit may modify the product line based on the emerging market trend.
Policy/ Regulatory	Changes in government regulation/policy related to pollution and taxes & duties can affect the viability of the unit.	Local industrial association may play a role in discussing these issues with the relevant governmental bodies on a regular basis, so that any concerns of the unit are brought to their notice.

4.5 Sensitivity analysis

A sensitivity analysis for various scenarios which may affect the return on investment is given in table 4.5.

Table 4.5: Sensitivity analysis

S.	Scenario	D/E ratio	Payback	NPV	IRR	DSCR	ROI
No.			period	(Rs	(%)		(%)
			(months)	lakh)			
1	10% increase in	100%	30.9	1.2	2.0	-	14.0
	estimated savings	equity					
		70:30:00	31.0	1.1	2.0	0.1	15.0
		50:50:00	31.0	1.1	2.0	0.1	14.7
2	10% reduction in	100%	30.9	1.2	2.0	-	14.0
	estimated savings	equity					
		70:30:00	31.0	1.1	2.0	0.1	15.0
		50:50:00	31.0	1.1	2.0	0.2	21.6
3	10% rise in interest	70:30:00	31.0	1.1	2.0	0.1	15.0
	rates	50:50:00	31.0	1.1	2.0	0.1	14.7
4	4 10% reduction in	70:30:00	31.0	1.1	2.0	0.1	15.0
	interest rates	50:50:00	31.0	1.2	2.0	0.1	14.7





5.0 Conclusions & recommendations

The DPR prepared for the retrofitting VFD on the existing under screw compressed air system based on the performance assessment study conducted at unit and the acceptance of the unit management. The brief of selected energy conservation measure is given below.

5.1 List of energy conservation measures

The brief summary of the energy conservation measures are given in table 5.1.

Table 5.1: Summary of the energy conservation measures

Technology	Annual energy	Investment	Monetary	Simple	Emission
	saving	(Rs lakh)	savings	payback	reduction
	Electricity		(Rs lakh/	period	(tonnes
	(kWh)		year)	(Years)	of CO ₂)
Retrofit the VFD on Hydraulic	27,770	4.5	1.97	2.3	22.8
Press					

The measure has an estimated investment of 4.5 lakh rupees and can yield a savings of 1.97 lakh rupees per year. The total annual reduction in emission by implementation of recommended measure is estimated to be 22.8 tonnes of CO₂. The financial indicators provided above in the table shows the project is financially viable and technically feasible.

5.2 Summary of the project

The summary of the project is given in table 5.2.

Table 5.2: Summary of the project

S. No.	Particulars	Unit	100% equity	D/E- 70:30	D/E- 50:50
1	Cost of Project	Rs. In Lakh	4.5	4.5	4.5
2	D/E Ratio	-	-	70:30	50:50
3	Project IRR	%	20.5	16.0	17.3
4	NPV	Rs. In Lakh	1.2	0.6	0.8
5	DSCR	-	-	2.1	0.9

5.3 Recommendations

The financial indicators provided above show the project is financially viable and technically feasible. It is recommended that the implementation of the identified the energy conservation measures may be undertaken by the unit.



6.0 Financing schemes for EE investments for MSME sector

Government of India has many schemes to provide concessional finance for EE technologies among MSMEs. Some major government schemes are summarised in table 6.1.

Table 6.1: Major government schemes

Name of the scheme	Brief Description and key benefits
ZED assessment and certification	Assessment process, fee and subsidy are as follows: Online (e-Platform) self-assessment: Nil fee Desk Top assessment: Rs 10,000 per SME Complete assessment: Rs 80,000 ZED rating per SME; Rs 40,000 for additional ZED defence rating; Rs 40,000 for re-rating The rating costs will include cost of Rs 10,000/- as certification cost by QCI. Subsidy for Micro, Small and Medium Enterprises are 80%, 60% and 50% respectively.
Credit Linked Capital Subsidy Scheme (CLCSS) (2000-ongoing)	15% capital subsidy of cost of eligible plant and machinery / equipment for adoption of proven technologies for approved products / sub-sectors for MSE units subject to ceiling of INR 15 lakhs
Credit Guarantee Fund Scheme for Micro and small Enterprises (in partnership with SIDBI) (2000-ongoing)	This scheme was launched by MoMSME and SIDBI to alleviate the problem of collateral security and enable micro and small scale units to easily adopt new technologies. Under the scheme, collateral free loans up to Rs 1 crore can be provided to micro and small scale units. Additionally, in the event of a failure of the SME unit which availed collateral free credit facilities to discharge its liabilities to the lender, the Guarantee Trust would guarantee the loss incurred by the lender up to 75 / 80/85 per cent of the credit facility.
Technology and Quality Up gradation Support to MSMEs (TEQUP) (2010- ongoing)	The benefits available to SMEs under TEQUP include—technical assistance for energy audits, preparation of DPRs and significant capital subsidy on technologies yielding an energy savings of over 15%. The scheme offers a subsidy of 25% of the project cost, subject to a maximum of Rs. 10 lakhs. TEQUP, a scheme under NMCP, focuses on the two important issues in enhancing competitiveness of the SME sector, through EE and Product Quality Certification.
Technology Upgradation Fund Scheme (TUFS) (1999-ongoing)	 Interest subsidy and /or capital subsidy for Textile and Jute Industry only. 1. To facilitate Technology Up gradation of Small Scale (SSE) units in the textile and jute industries. Key features being: Promoter's margin -15%; Subsidy - 15% available on investment in TUF compatible machinery subject to ceiling of Rs 45 lakh; Loan amount - 70% of the cost of the machinery by way of Term Loan



Name of the scheme	Brief Description and key benefits
	 Interest rate: Reimbursement of 5% on the interest charged by the lending agency on a project of technology upgradation in conformity with the Scheme Cover under Credit Guarantee Fund Scheme for Micro and Small Enterprises (CGMSE) available
	 2. To enable technology upgradation in micro and small power looms to improve their productivity, quality of products and/ or environmental conditions 20% margin subsidy on investment in TUF compatible specified machinery subject to a ceiling of Rs 60 lakhs or Rs 1crore (whichever is applicable) on subsidy amount to each unit - released directly to the machinery manufacturer.
Tax incentives	 Accelerated depreciation is provided to the customers / users of the energy saving or renewable energy devises under the direct tax laws. Under indirect taxes, specific concessional rates of duty are only available to CFLs and not to all energy efficient products A further waiver of import tariffs and taxes for EE technology imports are dealt on a case to case basis, meaning higher costs for those imported technologies that are not available in the domestic markets at present.

Two financing schemes have been created by Bureau of Energy Efficiency (BEE) under The National Mission for Enhanced Energy Efficiency (NMEEE) for financing of energy efficiency projects - Venture Capital for Energy Efficiency (VCFEE) and Partial Risk Guarantee Fund for Energy Efficiency (PRGFEE). These funds seek to provide appropriate fiscal instruments to supplement the efforts of the government for creation of energy efficiency market. Highlights of these two schemes are provided in the table 6.2.

Table 6.2: BEE's VCFEE and PRGFEE scheme

Venture Capital for Energy Efficiency (VCFEE)	•	This fund is to provide equity capital for energy efficiency projects in Government buildings and Municipalities in the first phase. A single investment by the fund shall not exceed Rs 2 crore Fund shall provide last mile equity support to specific energy efficiency projects, limited to a maximum of 15% of total equity required, through Special Purpose Vehicle (SPV) or Rs 2 crore, whichever is less
Partial Risk Guarantee Fund for Energy Efficiency (PRGFEE)	•	A PRGF is a risk sharing mechanism lowering the risk to the lender by substituting part of the risk of the borrower by granting guarantees ensuring repayment of part of the loan upon a default event. Guarantees a maximum 50% of the loan (only principal). In case of default, the fund will: O Cover the first loss subject to maximum of 10% of the total guaranteed amount O Cover the remaining default (outstanding principal) amount on



Venture Capital for Energy Efficiency (VCFEE)	•	This fund is to provide equity capital for energy efficiency projects in Government buildings and Municipalities in the first phase. A single investment by the fund shall not exceed Rs 2 crore Fund shall provide last mile equity support to specific energy efficiency projects, limited to a maximum of 15% of total equity required, through Special Purpose Vehicle (SPV) or Rs 2 crore, whichever is less
	•	partial basis upto the maximum guaranteed amount PFI shall take guarantee from the PRGFEE before disbursement of loan to the borrower. The Guarantee will not exceed Rs 300 lakh per project or 50% of loan amount, whichever is less. Maximum tenure of the guarantee will be 5 years from the date of issue of the guarantee

Indian Renewable Energy Development Agency (IREDA), a non-banking financial institution established by the government also extends financial assistance for setting up projects relating to new and renewable sources of energy and energy efficiency/conservation. The detailed financing guidelines for energy efficiency projects are provided in table 6.3.

Table 6.3: IREDA's financing guidelines

Eligible companies who can apply Minimum loan	Private Sector Companies/ firms, Central Public Sector Undertaking (CPSU), State Utilities/ Discoms/ Transcos/ Gencos/ Corporations, Joint Sector Companies which are not loss making. • Rs. 50 lakh
amount Type of projects considered for term loans Incentive available	 Replacement / retrofit of selected equipment with energy efficient equipment Modification of entire manufacturing processing Recovery of waste heat for power generation Rebate in central excise duty
	 Rebate in interest rate on term loan Rebate in prompt payment of loan instalment
Interest rate	 10.60% to 11.90% depending upon the grading of the applicant with prompt payment rebate of 15 bps if payment is made on / before due dates Interest rates are floating and would be reset on commissioning of the project or two years from the date of first disbursement. Thereafter, the rates will be reset after every two years. Rebate of 0.5% in interest rates are available for projects set up in North Eastern States, Sikkim, J&K, Islands, Estuaries. Rebates of 0.5% in interest rates are also available for projects being set up by SC/ST, Women, Ex Servicemen and Handicapped categories involving project cost of upto Rs. 75.00 lakh.
Loan	Upto 70% of the total project cost. Promoter's contribution should be Minimum 30% of the total project cost
Maximum debt	3:1



equity ratio	The project cash flow should have a minimum average Debt Service Coverage Ratio of 1.3
Maximum	12 years with moratorium of maximum 12 months
repayment period	
Procurement	The borrower is required to follow the established market practices for
procedures	procurement and shall demonstrate that the quality goods and services are
	being purchased at reasonable and competitive prices. Wherever the loan is
	sanctioned against international lines of credit such as the World Bank, Asian
	Development Bank, KfW, etc., the relevant procedures will have to be followed
	and requisite documents will have to be submitted by the borrower

Small Industries Development Bank of India (SIDBI) has several schemes and focused lines of credit for providing financial assistance for energy efficiency and cleaner production projects for SMEs. Highlights of some of the major financial assistance schemes/projects managed by SIDBI are given in table 6.4.

Table 6.4: Major EE financing schemes/initiatives of SIDBI

End to End Energy Efficiency (4E) Program	 Support for technical /advisory services such as: Detailed Energy Audit Support for implementation Measurement & Verification Financing terms: Terms loans upto 90% Interest rate upto 3% below normal lending rate.
TIFAC-SIDBI Revolving Fund for Technology Innovation (Srijan Scheme)	To support SMEs for up-scaling and commercialization of innovative technology based project at flexible terms and interest rate. Preference accorded to sustainable technologies / products. Soft term loan with an interest of not more than 5%.
Partial Risk Sharing Facility for Energy Efficiency (PRSF) Project (supported by World Bank)	 Sectors covered: Large industries (excluding thermal power plants) SMEs Municipalities (including street lighting) Buildings Coverage: The minimum loan amount Rs 10 lakh and maximum loan amount of Rs 15 crore per project. The extent of guarantee is 75% of the loan amount
JICA-SIDBI Financing Scheme	 The loan is used to provide SMEs with funds necessary to invest in energy-saving equipment (and some medical equipment) in the form of two-step loans through SIDBI or three-step loans through intermediary financial institutions. Project uses an Energy Saving Equipment List approach



	 Equipment/machinery with energy saving potential less than 10% is not eligible. Interest rate: As per credit rating and 1% below the normal lending rate Separate technical assistance component which is used for wetting of loan applications, holding seminars to raise awareness of energy saving among SMEs and to improve the ability of financial institutions to screen loan applications for energy-saving efforts
KfW-SIDBI Financing Scheme	Coverage a) SMEs for energy efficiency projects b) SMEs and clusters for cleaner production and emission reduction measures, waste management and Common Effluent Treatment Plant (CETP) facilities Interest rate As per credit rating and 1% below the normal lending rate Eligible criteria 3 t CO ₂ emission reduction per year per lakh invested List of eligible equipment/technology and potential suppliers developed for guidance

State Bank of India (SBI) has been provided a green line of credit by Japan Bank for International Cooperation (JBIC) for financing of energy efficiency investments. Highlights of the line of credit are given in table 6.5.

Table 6.5: JBIC-SBI Green Line

Key Features

- Amount: USD 90 million
- Repayment Schedule: First repayment on May 30, 2017 and final repayment date May 30, 2025 (equal instalment)

Eligibility Criteria

- Projects contributing to preservation of global environment, i.e. significant reduction of GHG emissions
- Acceptance of JBIC-MRV ('J-MRV") by the project proponent in terms of the numerical
 effect of the environment preservation. To ensure effective GHG reduction emissions in
 Green financed projects, JBIC reviews such effects through simple and practical
 Measurement Reporting Verification (MRV) process both in (a) prior estimation and (b)
 ex-post monitoring.
- Procurement in line with the "Guidelines for Procurement under Untied Loans by Japan Bank for International Cooperation"



Canara bank has a dedicated scheme for financing EE investment among SME sector as mentioned in table 6.6.

Table 6.6: Canara bank scheme of EE SME loans

Purpose	For acquiring/adopting energy conservation/savings equipment/measures by SMEs
Eligibility	Units under Small and Medium Enterprises Cost of energy for the unit should constitute not less than 20% of the total cost of production Unit should possess energy audit report issued by an approved energy Consultant/Auditor. Borrowal a/cs-ASCC code S1 or S2 during previous review. Current account holders having dealings exclusively with us satisfactorily for a period of last one year
Maximum loan	Maximum Rs 100 lakhs in the form of term loan
Security	Prime: Assets created out of loan Collateral: Upto Rs.5 lakhs – NIL Above Rs.5 lakhs, as determined by the bank
Repayment	Maximum 5-7 years including moratorium of 6 months
Guarantee cover	Cover available under CGMSE of CGTMSE available for eligible loans
Margin	10% of the project cost
Rate of interest	1% less than the applicable rate
Upfront fee	1% of the loan
Insurance cover	Assets acquired and charged as security to Bank to be insured
Special offer, if any	Grants : Bank provides 25% of the cost of Energy Audit / Consultancy charges with a maximum of Rs 25000/- to the first 100 units on a first come first served basis which is in addition to the grant of Rs 25000/- being provided by IREDA(First 100 units)

Among the private sector banks in India, Yes Bank is also active in financing of renewable energy and energy efficiency projects. The bank has an MOU with SIDBI for providing funding for EE through PRSF.

Most commercial banks charge interest rate between from 11% to 13% from MSMEs depending upon general criteria such as credit ratings, references, past lending record, balance sheet for last 3 years and so on. Interest rebate is offered for a few customers whose collateral value is around 125% of the loan amount. Further 0.5% concession in interest rate was offered to women entrepreneurs



Annexures



Annexure 1: Budgetary offers / quotations

Quotation - 1: A Square Solutions

Solutions	for all kinds of Industrial Electronics		DETIZA	HITACHI hespire the fibral
	Offer Price / Qu	otation	13	
	Devashray Industrial Estate, Block No.: C, Shed No.			
Phase-	IV, Vatva GIDC, Ahmedabad-382445. M. 99242332			aresolutions.co.in
	Email:- Info@asquares	QU. NO	o.in	
ine Energ	y & Resources Institute	DATE	l.	
		INQ REF	E-Mail	
		DATE		
Kind attn:-	M. Hilland	ADD REF	DD045 illesh.Shedge@terl.n	no in
Cell:-		C-mail: I	west.sreugewien.r	63/11
ALCOHOLD .		S	34 AMM 34 34	27 March 1997
SI. No.	Description	Qty	Rate	Total
	Hitachi Make AC Drive	53	11	
		3	8	
1	Model: \$J700I - 750 HFEF2	1	1,56,156	1,56,156
	Rating: 75 KW / 100 HP	<u> </u>	0.00	200000
2	Model: \$J700I - 1100 HFEF2	10	2,37,952	2,37,952
	Rating: 110 KW / 150 HP	8 -	2,507,502	2,51,153
		<u> </u>		
3	Model: \$J700D - 220 HFEF3	1	67,504	67,504
	Ratino : 22 KW / 30 HP	8		
4	Model: \$J700I - 370 HFEF2	2	1,02,102	2,04,204
	Rating: 37 KW / 50 HP	3	\$ 2510 \$	12.00
5	Model : \$J700I - 300 HFEF2	2	83,283	1,66,566
-	Rating: 30 KW / 40 HP	9	00,200	2,00,500
	esterrough i sectoristance. Si	8		
6	Model: \$J700D - 185 HFEF3	1	63,017	63,017
	Rating: 18.5 KW / 25 HP	8	5 5	
7	Model: WJ200 - 055 HFC	2	29,040	58,080
	Rating: 5.5 KW / 7.5 HP	8		
	Total	10	ĝ.	9,53,479.00
	iotai	10		5,33,475.00
	Terms & Cond	litions	:	
				otollo.
Excise :	Extra As Applicable	Bank :	Our Bank De Kotak Mahindra Ban	
P&F:	Extra @ 2%	Branch:	Navrangpura, Ahme	dabad
VAT/CST:	Extra @ 2% against C form 100% Advance Against PI		3711175883 : Current Account	
reight:	Etra As Applicable	MICR:	380485003	
		IPSC:	KKBK0000812	
		to-	4-	
	Above Rate is Net O	T Discou	nt.	
FOR A SQ	UARE SOLUTIONS	93		



Quotation - 2: Vashi Electricals Pvt. Ltd.



Vashi Electricals Pvt. Ltd.





An ISO 9001: 2008 Company

A-6, Plot No. 74, States Sanech Complex, Behind Septa Compound, Dapote Road, Market Naka, Gundretti Village, Takita Blaward - 421305. Del. Trans

Tel: 02502-601600, Fax: 02502-601669 Errol : soles@earlestecals.com, Webste : www.coalestecals.com

Bonfiglioli

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- 1) SYN' & \$2U Series Single Phase 200-240VAC +/-10% Variable Frequency Drives
- 2) AGIIE' Series Three Phase 360-480VAC +/-10% Variable Frequency Drives
- 3) Active' Series Three Phase 380-480VAC +/-10% Variable Frequency Drives

Business Terms & Conditions:

- 1. Discount @ on above pricelist.
- Excise duty exclusive. First dealer invoice to enable you to claim Cenvat credit will be issued on receipt of special request.
- 3. Taxes as applicable.
- Goods are supplied subject to Mumbai Jurisdiction only.
- This price list supersedes all our previous prices and is subject to alteration without any notice.
- 6. Municipal Levis Octroi extra if applicable.

PAYMENT TRANSFER FACILITY

ICICI Bank Roaming A/c No.: 015105001078

State Bank of India A/c. No.: 33644082057

ICICI IFSC Code for RTGS/NEFT : ICIC0000151

State Bank of India IFSC Code: SBIN0014177

Branch: Vashi - Navi Mumbal.

Branch: Thane (W)





Vashi Electricals Pvt. Ltd.





3YN' Seriec Single Phace 200-240VAC +/-10% Variable Frequency Drivec

	KW		Rated Current as	List Price
SYN 108 220 01A	F 0.2	0.25	1.4	15800
SYN 108 220 03A	F 0.4	0.5	2.3	15800
SYN 108 220 05A	F 0.75	1	4.2	15800

82 U' Series Single Phase 200-240VAC+/-10% Variable Frequency Drives

	KW	HP	Rated unentailes	List Price
82U-230-802F	0.2	0.25	1.8	14118
82U-230-803F	0.4	0.5	2.6	14118
82U-230-807F	0.75	1	4.3	14889
82U-230-811F	1.5	2	7.5	23445
82U-230-813F	2.2	3	10.5	26954

AgilE' Series Three Phase 380-480VAC +/-10% Variable Frequency Drives

	KW	HP C	Rated urrent p. Ass	List Price
AGL402 02 1 FA	0.25	0.33	0.8	23531
AGL402 03 1 FA	0.37	0.5	1.2	23531
AGL402 05 1 FA	0.55	0.75	1.5	25242
AGL402 07 1 FA	0.7	1	2.1	25242
AGL402 09 1 FA	1.1	1.5	3	27810
AGL402 11 1 FA	1.5	2	4	29949
AGL402 13 1 FA	2.2	3	5.5	34227
AGL402 15 2 FA	3	4	7.5	43640
AGL402 18 2 FA	4	5.4	9.5	43640
AGL402 19 3 FA	5.5	7.5	13	62465
AGL402 21 3 FA	7.5	10	17	66742
AGL402 22 3 FA	9.2	12.5	20	77010
AGL402 23 3 FA	11	15	30	77010

Active' Series Three Phase 380-480VAC +/-10% Variable Frequency Drives

Model	KW	HP	Rated Current page	List Price
ACT 401 05FA	0.55	0.75	1.8	37548
ACT 401 07FA	0.75	1	2.4	42588
ACT 401 09FA	1.1	1.5	3.2	42588
ACT 401 11FA	1.5	2	3.8	42588
ACT 401 12FA	1.85	2.5	4.2	47172
ACT 401 13FA	2.2	3	5.8	47172
ACT 401 15FA	3	4	7.8	56567
ACT 401 18FA	4	5	9	56567
ACT 401 19A	5.5	7.5	14	67103
ACT 401 21A	7.5	10	18	71915
ACT 401 22A	9.2	12.5	22	81812
ACT 401 23A	11	15	25	98157
ACT 401 25A	15	20	32	111958
ACT 401 27A	18.5	25	40	154408
ACT 401 29A	22	30	45	188776
ACT 401 31A	30	40	60	216290
ACT 401 33A	37	50	75	273222
ACT 401 35A	45	60	90	304094
ACT 401 37A	55	75	110	313538
ACT 401 39A	65	90	125	329156
ACT 401 43A	75	100	150	458457
ACT 401 45A	90	120	180	527466
ACT 401 47A	110	150	210	580155
ACT 401 49A	132	175	250	632796







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A-6, Plot No. 74, Shree Ganech Complex, Behind Gupta Compound, Dapode Road, Mankoli Naka, Gundavali Village, Taluka Bhiwandi - 421305. Dist. Thane Tel.: 02522-661600, Fax: 02522-661669 Email: calec@vashielectricalc.com, Website: www.vashielectricalc.com

SALES TEAM Contact No. PRODUCT MANAGER Areas MUMBAI - WESTERN YATIN CHAVAN 9225932811 MANISH SHAH MUMBAI - CENTRAL 7506440735 ANKIT AGARWAL KOLKATA 8298084888 SUDARSHAN BANGLORE 9880823125 MANISH K. MADHYA PRADESH 9300020088 MANISH B. GURGAON 9582632801

BUSINESS MANAGER	Areas	Contact No.
UMESH AGGRAWAL	CHANDIGARH	9582632785
RITESH DHOLAKIA	NASIK	9225932804
HARESH PATIL	BARODA	7567266999
AMAR PATIL	PUNE	9225932801
GIRISH DANDEKAR	NAGPUR	9225932870
ANURAG SINGH (ASM)	HYDERABAD	8888050001
SAMEER PATEL	AHMEDABAD	9825033186



Annexure 2: Instruments used

Instruments	Model/ Make	Application	Accuracy
Power analysers	Fluke: 435,	Electrical Parameters	± 0.5%
	Krykard ALM 10	Harmonics analysis, power	
		logging	

